

Acorn Millwork, Inc.
25175 State Highway 18



Serving You Since

1979

Family Owned & Operated

Tim & Colleen Duffney—Owners
Levi, Luke, Zane & Megan, Next Gen!

General Product

Pricing Guide

Log Siding

Casing, Base & Crown

Log Railings & Posts

Reclaimed Barnboard

Kiln Drying

Reclaimed Endmatched Flooring

Thermwood

Antique Wood Products

Paneling

Sikkens

***All Lake States Lumber Products**

Come visit our 11,000 square-foot showroom!

We're open to the public from
8 AM to 5 PM Monday - Friday
9 AM to 1 PM Saturday

1-800-DUFFNEY

www.acornmillwork.com

or find us on facebook

 Thank you from all of us here at
Acorn Millwork and Duffney Cabinets

Reclaimed Paneling

All 5" face products do not come end-matched Add in 15% for product waste
 *Prices vary based on species and quantity ordered. Please call for quote.

Brown Barn Board		\$ 10.00 sf
Grey Barn Board		\$ 12.00 sf
Grey Barn Board	10-20% Red	\$ 11.00 sf
Red Barn Board	10-40% Grey	\$ 11.00 sf
This is an endmatched product - add in 5% for product waste		
	1909 Hemlock	\$ 11.00 sf
	California Redwood	\$ 12.50 sf

Endmatched Hardwood Paneling

(#2 or better character grade)

Normally sold as 5" Mix Add 5% Waste Factor

Random Lengths add \$1.30 per sq ft –clear coat finish

Cherry T&G	Defected	\$6.00 sf
Oak T&G	Defected	\$4.50 sf
Hickory T&G	Defected	\$6.00 sf
White Ash T&G	Defected	\$4.50 sf
Butternut T&G	Defected	\$6.00 sf
Black Ash T&G	Defected	\$4.50 sf
Maple T&G	Defected	\$4.50 sf
Natural Birch T&G	Defected	\$4.50 sf
Alder T&G	Defected	\$4.60 sf
Aspen T&G	Defected	\$4.25 sf
Basswood T&G	Defected	\$4.25 sf
Other species available upon request. If it's a tree, we can get it!		

Please call 1-800-DUFFNEY for any other

Contact Us

1-800-DUFFNEY (1-800-383-3639)

Local: 218-678-3121

Fax: 218-678-2205

**25175 State Highway 18
Deerwood MN. 56444**

Please check us out online at: www.acornmillwork.com

Or find us on Facebook

CABINETS

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MILLWORK

Tim Duffney

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Antique Wood Products

Reclaimed from buildings constructed in the 1800's to early 1900's. This wood could have come from granary buildings, train depots, churches, schools, barns or warehouses build before your grandpa! This wood was face-nailed with old world square nails and pegs, which gives these products a unique look that can't be imitated. This was the virgin timber of the United States!

What can we make from this ?

Cabinets	Casing, Base & Crown
Doors	Interior Doors & Bi-folds
Flooring (wide or narrow)	Timber Beams
Paneling	Staircases
Log Siding	Trusses
Furniture, Entertainment Centers	And much more.....

Or anything else you want. Finishes available in brushed, smooth, re-sawn, skip-sawn, circular sawn and hand-scraped. Pre-finishing available.

Available Species (that we come across):

Northern White Pine	Ash	Kentucky White Oak
White Oak	Walnut	Kentucky Red Oak
Red Oak	Chestnut	California Redwood
Douglas Fir	Tulip Poplar	1909 Hemlock
Maple	Red Elm	Heart Pine

Prices and availability are subject to change

This is, after all, antique wood, it use to grow on trees, but it doesn't any more!

Useful Information

Use these equations to convert your square footage (sf) to linear footage (lf).

1x4 sf	x	4	=	lf
1x6 sf	x	2.4	=	lf
1x8 sf	x	1.777	=	lf
2x6 sf	x	2.4	=	lf
2x8 sf	x	1.846	=	lf
2x10 sf	x	1.411	=	lf

Reclaimed Endmatched Flooring

Add in 5% for product waste

3-8"	Oak/Hardwood Mix	\$11.00 sf
3-8"	Oak/Hardwood Mix	\$11.00 sf
3-4 3/4"	1909 Hemlock	\$11.00 sf
3-4 1/4"	Kentucky Red Oak	\$10.00 sf
3-4 1/4"	Kentucky White Oak	\$10.00 sf
3-8"	Brown Board	\$10.00 sf
California Redwood Paneling		\$12.50 sf

Four Faces Available:

Natural Brush Face, Lightly Skip Sawn Face, Heavy Skip Sawn Face, and Full Plane Face

Endmatched Hardwood Flooring

(#2 or better character grade)

Normally sold as 2-1/4" to 3" face. Add 5% Waste Factor

Lengths vary from 12" to 96"

4" or wider add 20% to price

Cherry T&G	Defected	\$6.20 sf
Oak T&G	Defected	\$4.75 sf
Hickory T&G	Defected	\$6.20 sf
White Ash T&G	unavailable	
Butternut T&G	Defected	\$7.25 sf
Black Ash T&G	Defected	\$4.75 sf
Maple T&G	Defected	\$4.75 sf
Natural Birch T&G	Defected	\$4.75 sf
Alder T&G	Defected	\$5.00 sf
Aspen T&G	Defected	\$4.75 sf
Basswood T&G	Defected	\$4.75 sf

Other species available upon request. If it's a tree, we can get it!

Wide Plank Endmatched Hardwood Flooring

(#2 or better character grade) Wide plank flooring is available from 4" to 9". We are happy to accommodate your needs, but species and prices will vary based on availability. Please call for quotes and lead time.

Log Siding Products

Pine Log Siding - 14' or 16' (#2 or better SPF) exterior finish (cetol #1 SIKKENS)

2x3	Pine Log Trim		
2x3	Pine Log Trim Primed Front & Back, First Coat (exterior)		
2x4	Rough Sawn Cedar		
2x6	Rough Sawn Cedar		
2x8	Rough Sawn Cedar		
2x6	T&G		
2x6	T&G Hand Peeled		
2x6	T&G Prefinished (exterior)		
2x6	T&G Hand-Peeled Prefinished (exterior)		
2x8	T&G		
2x8	T&G Hand-Peeled		
2x8	T&G Prefinished (exterior)		
2x8	T&G Hand-Peeled Primed Front & Back, First Coat (exterior)		

Fireplace Mantels & Look-outs

Northern White Cedar Log Mantels	\$60.50 lf
Northern White Cedar Log Look-Outs	\$165.00 per set
Reclaimed Timbers	\$65.00

Other Services Offered



Services offered when you supply the wood

Kiln Drying (drying only)	\$300.00	1000 bf
Kiln Drying (drying, to be made to pattern)	\$275.00	1000 bf
Double Sided Planing	\$0.11 lf	\$50.00 minimum
Gang or Straight Line Ripping	\$0.11 lf	\$50.00 minimum
Custom Molding Setup Charge		\$160.00 per setup
Run to Pattern - One Side		\$0.29 lf
Run to Pattern - Two Side (typically crown moulding)		\$0.55 lf
We can make custom knives to match the profile of your millwork.		
Custom Knife Charge	\$110.00	Per inch of knife
CNC Machining		\$100.00 lf

Softwood Paneling

(character grade un-defected & defected material Finished Sizes 3"-5"-6 3/4"

Add 10% Waste Factor for un-defected material - Add 5% for defected material.

		
WP-4 Pattern		
1x4	Pine Beaded	
1x6	#2 Pine EM	
1x6	#2 Pine (EM prefinished)	
1x6	#3 Pine EM (Knotty Pine)	
1x6	#3 Pine EM (prefinished Knotty Pine)	
1x6	Select Knotty Cedar EM	
1x6	Select Knotty Cedar EM (prefinished)	
1x8	#3 Pine EM	Call for Quote
1x8	#3 Pine EM (prefinished)	Call for Quote
		
WP-6 Pattern		
1x4	#2 Pine	Call for Quote
1x4	#2 Pine (prefinished)	Call for Quote
1x6	#2 Pine	
1x6	#2 Pine (prefinished)	
1x8	#2 Pine	
1x8	#2 Pine (prefinished)	

Lengths available for un-defected material: 8', 10', 12', 14', 16'

End Matched product : 3' to 10'

Everything is quoted by the square foot NOT board foot.